

**Ideal for PVC Joints and Column Wrap Installation**

# PVC TRIM

## Joint Adhesive

Titebond® PVC Trim Joint Adhesive is a single component, high strength adhesive designed for the construction of PVC miter, shiplap & scarf joints along with the installation of column wraps. This solvent-free formulation bonds immediately, forming a complete joint that can be worked with in under 60 seconds. It is 100% waterproof, impact resistant and dries clear allowing for a professional looking finish.

### Solvent Free

High strength, permanent bond  
Single component for ease of use

100% Waterproof  
VOC-compliant

Two year shelf life  
High viscosity that  
will not run or drip

Dries clear

Excellent alternative to  
two-part systems

Impact resistant

### Recommended For

Construction of PVC Trim miter, shiplap and scarf joints along with column wrap installation.



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Column Wrap Installation

## PVC TRIM Joint Adhesive

- Bonds PVC Miter, Scarf & Shiplap Joints in 60 Seconds
- Ready to Use & 100% Waterproof
- Strong, Permanent Bond

**Titebond**  
THE PRO'S ADVANTAGE

**DIRECTIONS:**  
User has 30 seconds for alignment and 20 seconds for initial set.  
**DANGER: COMBUSTIBLE LIQUID.**  
Bonds skin, eye and other tissue instantly.  
NET WT. 4 oz. (113.4 g)

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THE PRO'S ADVANTAGE

## Ordering/Sku Information

Size	Part Number	UPC	Weight	Units Per Package	Packages Per Pallet
4 Oz. Bottle	6422	037083064223	3.61 lbs.	10	270

### Technical Information

- **Application Temperature:**  
Above 50°F
- **Service Temperature:** -60°F to 200°F
- **Cure Speed:** 30 second handling, 20 second set and 60 second cure. Full cure in 8 hours.

### Physical Properties

- **Type:** Ethyl cyanoacrylate
- **State:** Liquid
- **Color:** Clear
- **Solids:** 100%
- **Viscosity:** 60,000 cps
- **VOC:** < 50 g/L
- **Weight/Gallon:** 9.18 lbs.
- **Flashpoint:** > 178°F
- **Freeze/Thaw Stability:** Stable
- **Storage Life:**  
24 months in tightly closed bottles stored between 40°F & 75°F

### User Tips

- Product exhibits an aggressive bond - protect hands and work area. For best results, apply adhesive between 55°F - 85°F.

### Directions

**PREP:** Surfaces must be clean and free of any material that may prevent adequate adhesion.

**APPLICATION:** Apply adhesive to one surface in a continuous bead and press surfaces firmly together. Product bonds immediately. **User has 30 seconds for alignment and 20 seconds for initial set.** For a faster set time, Titebond Instant Bond Accelerator can be sprayed on the surface without adhesive to speed up the bond.

**CLEANUP:** Tools and adhesive may be cleaned with acetone or mineral spirits. Follow solvent vendor's precautions.

Visit [Titebond.com](https://www.titebond.com) for the most up-to-date product information.

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